Work Order ID 83997  May-01-12 10:36:15 AM				*83997*								
Revision ID:	D412-705-0	nnel Modification		Accept *N900040100* Setup Star						INDI		
	01/05/2012	Start Qty: 3.00 Req'd Qty: 3.00	*3* *3*		Cust Item Customer:	ID:				° ^N	S2*	
Approvals:	Process Pla	in: MLJ	Date: \\2\05\0	Y Tooling: SPC (Y/N):		ate:		R	tun Sta Sto	I/I	R1* R2*	
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp	•
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110		Pick Kit		0.00								
*110* Packaging Packaging		Memo		0.00				3_			12/05/	129 fB
120		QC4- 100% Inspect kits	s for completeness	0.00						,	//	
*120*		Memo		0.00				_3			MM) 19.0	5.30

Quality Control

Dart Aerospac	e Ltd	
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W/O:			WC	RK ORDER CHANG	ES	· · · · · · · · · · · · · · · · · · ·		
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		solution:						
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verification	Approval	Approval
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Work Ord  May-01-12 10:		997		*839	997*							Page 2
Item ID: Revision ID: Item Name:	D412-705-01	nnel Modification		Accept	*N900	<b>040</b>	100	)*	Setup	Start Stop		S1*
Start Date: Required Date: Reference:	01/05/2012	Start Qty: 3.00 Req'd Qty: 3.00	*3* *3*		Cust Item 1 Customer:	D:					"IN	S2*
Approvals:	Process Pla	in:	Date:	Tooling: SPC (Y/N):		ate:			Run	Start Stop	*N  *N	R1* R2*
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	ot Rej Qty		Reject Number	Insp. Stamp
*130*		Packaging		0.00							721	1/20

0.00

0.00

Identify and pack for shipping as per PPP D412-705-

015Location: PPP Rev:

QC21- Final Inspection - Work Order Release

Memo

Packaging

\*140\*

Quality Control

140

QC

12/5/3047 12-05-30

### **Dart Aerospace Ltd**

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W/O:			WC	RK ORDER CHANG	GES	·				
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DATE	STEP	Description of NC		<u></u>	ction B	Sign &	Verific		Approval	Approval
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### **Picklist Print**

May-01-12 10:36:18 AM

Work Order ID: 83997

\*83997\*

Parent Item:

D412-705-015

\*D412-705-015\*

Parent Item Name: Driveshaft Tunnel Modification

Start Date: 01/05/2012

**Required Date: 15/05/2012** 

Start Qty: 3.00

Required Qty: 3.00

**Comments:** 

IPP Rev:B Removed Manufacturing 06-10-03 JLM

IPP Rev:C ECN 1052 07-11-05 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure		Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
*AN3C3A*		Purchased	No			120	Each	418.0000	**	66 L	JB		
				Location	<u>1</u>	Loc	<u>Qty</u>	Loc Code					
				GA			150				_		
					118352		150				<del>-</del>		
				ST350			268		_		_		
					120187		1			101100	<b>-</b>		
					121185 121444		192 75		_	121185	_		
*AN3C4A* BOLT		Purchased	No		121444	120	Each	2,780.000	**	9	v JB		
••				<u>Location</u>	<u>1</u>	Loc	<u>Qty</u>	Loc Code					
				ST350			2780						
					120187		714		_		_		
					120521		28		_		_		
					120769 121205		38		_		-		
					121203		1000 1000			12/23	1/2		
D3256-1		Manufactured	No			120	Each	0.0000		3 6			
*D2056.4*									**	J			

82736 JB 12/05/29

## **Dart Aerospace Ltd**

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May-01-12 10:36:18 AM

Work Order ID: 83997

\*83997\*

Parent Item:

D412-705-015

\*D412-705-015\*

Parent Item Name:

Driveshaft Tunnel Modification

Manufactured

No

120 Each

Loc Qty

Loc Qty

1623

Each

Start Qty: 3.00 4.0000

**Required Date: 15/05/2012** 

Required Qty: 3.00

Start Date: 01/05/2012

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Purchased

Purchased

No

No

ST176 66792 71637 3 120 Each Loc Code

Loc Code

71637 2,005.000

\*MS20427M3-3\*

Location GA ST318

Location

121114 1623 382 118384

82 120930 100 121350 200 120

227.0000

\*\*

MS21060-L3K Nut Plate

> Location Loc Qty ST302 82 120833 82 ST303 145 120142 95 121444 50

Loc Code

46×120833

## **Dart Aerospace Ltd**

Part No:PAR #: Fault Category: NCR: Yes No DQA: Date:  Resolution: Disposition: QA: N/C Closed: Date:  NCR: WORK ORDER NON-CONFORMANCE (NCR)  DATE STEP Description of NC Corrective Action Section B Verification Approval Approval	W/O:			W	ORK ORDER CHAN	IGES			
Part No:PAR #:Fault Category:NCR: Yes No _DQA:Date:  Resolution:Disposition:QA: N/C Closed:Date:  NCR:WORK ORDER NON-CONFORMANCE (NCR)  DATE STEP	DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date Qty	Chief Eng /	Approval QC Inspector
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### **Picklist Print**

May-01-12 10:36:18 AM

Work Order ID: 83997

Parent Item:

D412-705-015

Parent Item Name: Driveshaft Tunnel Modification

Purchased

\*83997\*

No

\*D412-705-015\*

Start Date: 01/05/2012

**Required Date:** 15/05/2012

Page 3

Start Qty: 3.00

Required Qty: 3.00

547.0000

75

<b>Location</b>	Loc Qty	Loc Code	
ST296	547		
119546	50		
120142	2		
120867	295		12-0867
121524	200		

Each

120

May-01-12 10:36:18 AM

Dart Aerospace Ltd	a
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#### 5.0 PARTS LIST

1	Qty	Qty	r-Qty-	Qty	Qty	Qty	Qty		
1	-011	-013	-015	-017	-019	-021	-023	Part Number	Description
1	Х							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	1	Х						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1	1		Х					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1	1			Х				D412-705-017	
1	1				Х		-	D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
D3245-041   ACCESS PANEL ASSEMBLY, LH	1					Х		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1	1						Х	D412-705-023	
1									
D3245-043   DOOR ASSEMBLY								<del>                                     </del>	
D3245-9   GASKET								D3245-042	ACCESS PANEL ASSEMBLY, RH
D3245-11   GASKET								D3245-043	DOOR ASSEMBLY
2								D3245-9	GASKET
1 D3255-041 ACCESS PANEL ASSEMBLY, LH D3255-042 ACCESS PANEL ASSEMBLY, RH D3256-1 ACCESS PANEL ASSEMBLY, RH D3256-3 GASKET_ 1 D3259-041 ACCESS PANEL ASSEMBLY, LH D3259-041 ACCESS PANEL ASSEMBLY, LH D3259-042 ACCESS PANEL ASSEMBLY, RH D3259-042 ACCESS PANEL ASSEMBLY, RH D3259-042 ACCESS PANEL ASSEMBLY, RH ACCESS PANEL ASSEMBLY D3307-041 ACCESS PANEL ASSEMBLY  30 AN3-3A BOLT 30 AN3-3A BOLT ABOLT								D3245-11	GASKET
1 D3255-042 ACCESS PANEL ASSEMBLY, RH D3256-1 ACCESS PANEL] D3256-3 GASKET_ D3259-041 ACCESS PANEL ASSEMBLY, LH D3259-042 ACCESS PANEL ASSEMBLY, RH D3259-042 ACCESS PANEL ASSEMBLY, RH D3259-042 ACCESS PANEL ASSEMBLY, RH D3307-041 ACCESS PANEL ASSEMBLY  30 AN3-3A BOLT 22 30 6 AN3C-3A BOLT  3   AN3C-4A BOLT   3   AN3C-4A BOLT   3   AN960JD10 WASHER 16   44   36   12   MS20427M3-3 RIVET   2   MS21051-L3K NUT PLATE		2							GASKET
1								D3255-041	ACCESS PANEL ASSEMBLY, LH
1 D3256-3 GASKET_ 1 D3259-041 ACCESS PANEL ASSEMBLY, LH D3259-042 ACCESS PANEL ASSEMBLY, RH 1 D3307-041 ACCESS PANEL ASSEMBLY 1 D3307-041 ACCESS PANEL ASSEMBLY  30 AN3-3A BOLT 22 30 6 AN3C-3A BOLT L 3 IAN3C-4A BOLT I 30 AN960JD10 WASHER 16 44 J 36 12 MS20427M3-3 RIVET I 2 MS21051_L3K NUT PLATE  8 22 / 18 6 MS21060-L3K NUT PLATE				1				D3255-042	ACCESS PANEL ASSEMBLY, RH
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Revision: C

Date: 07.10.12

# Change Record

Part Number <u>DAI2-705-015</u>
Description <u>DRIVESHAFT TUNNEL MODIFICATION</u> KIT

Page \_\_\_\_ of \_\_\_

01 04.04.12 HA PR-D412-705 REV. B  02 05.06.30 PT PER DS1-9306 REV. A  03 07.10.24 DR-D412-705 Rev. F	Chg.	Date	ate By	Polovent Doguments
02 05.06.30 R* M PER DS1-9306 REV. A  03 07.10.24 M DR-D412-705 Rev. F  04 11.11.10 D D3256 Rev. D DR-D412-705 Ro. I	00 (			Neievant Documents
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